F 540-028-223EN (2022-04-11) (F540\_028\_223EN)

## **CERTIFICATE**



**TÜV SÜD Czech – CERTIFICATION BODY** 

which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization



GRADIOR TECH a.s.

Křižíkova 3126/680

CZ - 612 00 Brno - Královo Pole

Company Registration No.: 63473542

for the following fields / processes of activities:

design and manufacturing of equipment for stage technology and welded structures

has implemented and uses a welding process which conforms to

EN ISO 3834-2:2021

Number of the Audit Report: 15.171.328

Validity of certificate: 13.03.2028

Certificate number: 15.170.970

Certification scheme: EN ISO 3834-2:2021

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 1 page.

Prague, on 13.03.2023





**Head of the Certification body** 



## SCOPE OF ACTIVITY

- 1. Kind of products: equipment for stage technology and welded structures
- 2. Standards used by certified organization:
- 2.1 Product standards: ČSN EN 1090-2
- 2.2 Process standards (EN ISO 3834-5): EN ISO 9606-1, EN ISO 13916, EN ISO 14731, EN ISO 9712, EN ISO 15607, EN ISO 15609-1, EN ISO 15614-1, EN ISO 17635, EN ISO 17637, EN ISO 17662
- 2.3 Standards other than EN/ISO: --
- 3. Groups of basic materials (according to CEN ISO/TR 15608): 1.1, 1.2, 23.1
- 4. Welding processes and similar processes:

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)	
135	1.1, 1.2	
141	23.1	

5. Authorized employees of the welding supervision:

Name	Qualification	Work function	Degree (according to ISO 14731)
Petr Hrachovina	IWT	Welding coordinator	6.2.3

